

# Purchase Order Receipt Listing

Wednesday, August 09, 2017 1:57:15 PM

All amounts are calculated in domestic currency.

All Vendors PO ID PO37148 Receipt Dates from 8/9/2017 to 8/9/2017 All Line Item Types  
All Item ID/GL/WOs All Rec. Employees All Currencies  
Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID \ Vendor Name VU-MET002 A.M. Castle & Co. (Canada) Inc.- C/O 910720											
PO37148	1		D6101-001P	Each	8/14/2017	8/9/2017	20.0000		0.0000	0	\$0.00
USD	No		7075-T7351 2X6X6.25 m138253	Each	20.0000	PLOU01			0.0000	0	
	2		D6101-003P	Each	8/14/2017	8/9/2017	30.0000		0.0000	0	\$0.00
	No		7075-T7351 2X6.25X7.875 m138253	Each	30.0000	PLOU01			0.0000	0	
	3		D6101-005P	Each	8/14/2017	8/9/2017	20.0000		0.0000	0	\$0.00
	No		7075-T7351 8.25X5.0X2.5 m138253	Each	20.0000	PLOU01			0.0000	0	
	7		M7075T73B4.000x4. f		8/14/2017	8/9/2017	4.0000		0.0000	0	\$0.00
	No		000 7075-T73 Bar 4.0 x 4.0 grain direction along 4" wide m138253		4.0000	PLOU01			0.0000	0	

Total Received Quantity: 74.0000  
Total Qty to Inspect (PO U/M): 0.0000  
Total Reject Quantity: 0.0000  
Total Receipt Value: \$0.00  
Total Balance Due Quantity: 0.0000

**INTERORG TRANSFER**  
**PACKING SLIP/**  
**CERTIFICATE OF CONFORMANCE**

Page 1 of 2


Shipment No:3339671

<b>Ship From:</b> A. M. CASTLE & CO. 14001 ORANGE AVENUE PARAMOUNT, CA 90723 USA		<b>Sold To:</b> DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA		<b>Ship To:</b> A. M. CASTLE & CO. 2150 ARGENTIA ROAD MISSISSAUGA, ON L5N 2K7 CAN		<b>Deliver To:</b> DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	
<b>Date Shipped</b> 25-JUL-17	<b>F.O.B.</b> ORIGIN	<b>Freight Terms</b> Prepaid	<b>Carrier</b> YRC	<b>BOL No</b> 3339671-2			

**Shipment Details**      **Final Destination Branch - TOR**

<b>Order No</b> 4835304	<b>Line No</b> 1	<b>Item No</b> 752237.MO	<b>Description</b> 2.0000.PL.7075.T7351.ALUMINUM.USI.48.5000.144.5000 CUT RECTANGLE TO 6.25 IN ( + .0310/- .0000 IN (GRAIN TO RUN ALONG 6")) X 6 IN ( + .0310/- .0000 IN (GRAIN TO RUN ALONG 6")) - ALUMINUM PLATE SAW SPECIFICATIONS: AMS-QQ-A-250/12	
<b>Purchase Order No</b> 37148	<b>Part Number</b> YOUR ITEM NUMBER: D6101-001	<b>Ordered Qty</b> 20.00 PCS	<b>Invoice Qty</b> 20.00 PCS	
<b>Details</b> ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #'S Email P/s and certs to: clavoie@artaero.com END USER: DART AEROSPACE END USE: COMMERCIAL AIRCRAFT PARTS				

SP7789

<b>Delivery No.</b> 121206758	<b>Mill</b> CONSTELLUM ROLLED PRODUCTS	<b>Heat Number</b> 	<b>Mech Id</b> 20	<b>PCS</b> 20	<b>Width (IN)</b>	<b>Length (IN)</b>	<b>Shipped Qty(LBS)</b> 154.8319
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These items are controlled by the U.S. Government and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end-user(s) herein identified. They may not be resold, transferred, or otherwise disposed of, to any other country or to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. Government or as otherwise authorized by U.S. law and regulations.

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Page 2 of 2

any other country or to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. Government or as otherwise authorized by U.S. law and regulations.	
We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castile & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned for credit.	
Reviewed by Authorized Castile Metals Representative:	Date: Name:



8017-8-9.

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Page 1 of 2


Shipment No:3339671

<b>Ship From:</b> A. M. CASTLE & CO. 14001 ORANGE AVENUE PARAMOUNT, CA 90723 USA		<b>Sold To:</b> DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA		<b>Ship To:</b> A. M. CASTLE & CO. 2150 ARGENTIA ROAD MISSISSAUGA, ON L5N 2K7 CAN		<b>Deliver To:</b> DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	
<b>Date Shipped</b> 25-JUL-17	<b>F.O.B.</b> ORIGIN	<b>Freight Terms</b> Prepaid	<b>Carrier</b> YRC	<b>BOL No</b> 3339671-2			

<b>Shipment Details</b>	<b>Final Destination Branch - TOR</b>
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Order No	Line No	Item No	Description	Ordered Qty	Invoice Qty
4835304	2	752237.MO	2.0000.PL.7075.T7351.ALUMINUM.USI.48.5000.144.5000 CUT RECTANGLE TO 6.25 IN ( + .0310/- .0000 IN (GRAIN TO RUN ALONG 7.875")) X 7.875 IN ( + .0310/- .0000 IN (GRAIN TO RUN ALONG 7.875")) - ALUMINUM PLATE SAW SPECIFICATIONS: AMS-QQ-A-250/12	30.00 PCS	30.00 PCS
<b>Purchase Order No</b> 37148		<b>Part Number</b> YOUR ITEM NUMBER: D6101-003			

<b>Details</b>					
ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #S Email P/s and certs to: clavoie@artaero.com END USER: DART AEROSPACE END USE: COMMERCIAL AIRCRAFT PARTS					

Delivery No.	Mill	Heat Number	Mech Id	PCS	Width (IN)	Length (IN)	Shipped Qty(LBS)
121206758	CONSTELLUM ROLLED PRODUCTS			30			304.8254

8078-9

INTERORG TRANSFER  
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Page 2 of 2

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We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned for credit.	
Reviewed by Authorized Castle Metals Representative:	Date: Name:



SEP-8-9.

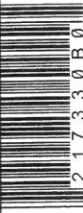
# INTERORG TRANSFER PACKING SLIP/ CERTIFICATE OF CONFORMANCE

Page 1 of 2

Shipment No:3339671

<b>Ship From:</b> A. M. CASTLE & CO. 14001 ORANGE AVENUE PARAMOUNT, CA 90723 USA		<b>Sold To:</b> DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA		<b>Ship To:</b> A. M. CASTLE & CO. 2150 ARGENTIA ROAD MISSISSAUGA, ON L5N 2K7 CAN		<b>Deliver To:</b> DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	
<b>Date Shipped</b> 25-JUL-17	<b>F.O.B.</b> ORIGIN	<b>Freight Terms</b> Prepaid	<b>Carrier</b> YRC	<b>BOL No</b> 3339671-2			


Shipment Details Final Destination Branch - TOR

<b>Order No</b> 4835304	<b>Line No</b> 3	<b>Item No</b> 752241.MO	<b>Description</b> 2.5000.PL.7075.T7351.ALUMINUM.USI.48.5000.144.5000 CUT RECTANGLE TO 8.25 IN ( + .0310/- .0000 IN (GRAIN TO RUN ALONG 5")) X 5 IN ( + .0310/- .0000 IN (GRAIN TO RUN ALONG 5")) - ALUMINUM PLATE SAW SPECIFICATIONS: AMS-QQ-A-250/12				
<b>Purchase Order No</b> 37148	<b>Part Number</b> YOUR ITEM NUMBER: D6101-005	<b>Ordered Qty</b> 20.00 PCS	<b>Invoice Qty</b> 20.00 PCS				
<b>Details</b> ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #'S Email P/s and certs to: clavoie@artaero.com END USER: DART AEROSPACE END USE: COMMERCIAL AIRCRAFT PARTS							
<b>Delivery No.</b> 121206758	<b>Mill</b> KAISER ALUMINUM	<b>Heat Number</b>  217330B0	<b>Mech Id</b> 14	<b>Width (IN)</b>	<b>Length (IN)</b>	<b>Shipped Qty(LBS)</b> 149.3185	

8078-9

# INTERORG TRANSFER PACKING SLIP/ CERTIFICATE OF CONFORMANCE

Page 2 of 2

121206758	KAISER ALUMINUM	 2 1 7 3 3 0 B 0	6			63.9936
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We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned for credit.

Reviewed by Authorized Castle Metals Representative: \_\_\_\_\_ Date: \_\_\_\_\_ Name: \_\_\_\_\_



8817-8-9.



**INTERORG TRANSFER  
PACKING SLIP/  
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Page 1 of 2


Shipment No:3339671

<b>Ship From:</b> A. M. CASTLE & CO. 14001 ORANGE AVENUE PARAMOUNT, CA 90723 USA		<b>Sold To:</b> DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA		<b>Ship To:</b> A. M. CASTLE & CO. 2150 ARGENTIA ROAD MISSISSAUGA, ON L5N 2K7 CAN		<b>Deliver To:</b> DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	
<b>Date Shipped</b> 25-JUL-17		<b>F.O.B.</b> ORIGIN		<b>Freight Terms</b> Prepaid		<b>Carrier</b> YRC	
						<b>BOL No</b> 3339671-2	

**Shipment Details**

Order No	Line No	Item No	Description	Ordered Qty	Invoice Qty
4835304	4	752132.MO	4.0000.PL.7075.T7351.ALUMINUM.USI.48.5000.144.5000 CUT LENGTH TO 48.5 IN () X 4 IN ( + .1250/- .0000 IN (GRAIN TO RUN ALONG 4") ) - ALUMINUM PLATE SAW SPECIFICATIONS: AMS-QQ-A-250/12	1.00 PCS	1.00 PCS
<b>Purchase Order No</b> 37148		<b>Part Number</b>			

**Details**  
ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY  
ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #'S  
Email P/s and certs to: clavoie@dartaero.com  
END USER: DART AEROSPACE  
END USE: COMMERCIAL AIRCRAFT PARTS

Delivery No.	Mill	Heat Number	Mech Id	PCS	Width (IN)	Length (IN)	Shipped Qty(LBS)
121206758	KAISER ALUMINUM	 <b>DAS 5</b> <b>9-89</b>		1			80.4138

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INTERORG TRANSFER  
PACKING SLIP/  
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Page 2 of 2

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Reviewed by Authorized Castle Metals Representative:	Date: Name:



SP 17-8-9.

**KAISER ALUMINUM**  
Trentwood Works - Spokane, WA 99215  
Phone: (800) 367-2586

**CERTIFIED TEST REPORT**

Serial Number  
4466591

SOLD TO:  
AM CASTLE & CO - SOLD TO  
1420 KENSINGTON RD  
SUITE 220  
OAK BROOK, IL 60523

SHIP TO:  
AM CASTLE & CO  
14001 ORANGE AVE  
P.O. BOX 1402  
PARAMOUNT, CA 90723

CUSTOMER PO NUMBER: 424640-1		WORK PACKAGE: 752132		SHIP RUN/LOAD: 103951/20		GOVT CONTRACT NUMBER:	
KAISER ORDER NO: 123731-1		SHIP DATE: 13-JUN-2017		PRODUCT DESCRIPTION: Kaiser Select Plate			
WEIGHT SHIPPED: 5686 LB		QUANTITY: 2 PCS EST.		TRUCK B/L #: 2067360			
		ALLOY: 7075		CLAD: BARE		TEMPER: T7351	
		GAUGE: 4.0000 IN		DIAMETER/MIDTH: 48.500 IN		LENGTH: 144.500 IN	
						(1231.9 MM)	
						(101.6000 MM)	

MHU 2117771: LOT 799486A6: 1 pieces;  
MHU 2122630: LOT 229504B6: 1 pieces;  
9-89

**Certified Specifications**

AMS-4078/RevJ  
AMS B 209/Rev14  
BSS 7055/RevB  
DPS 4.713/RevAK  
MMS 159/RevT  
AMS-STD-2154/RevA  
BAC 5439/RevJ  
CSTI 006/RevE  
GSS16100/RevG/Amd1  
AMS-DQ-A-250/12/RevA  
ASTM B 594/Rev13  
CMMP 025/RevV  
GAMPS 9101/RevB/AmdSCN1  
PS 21211/RevP

Test Code: 4297  
Lot: 229504B6  
Cast 472  
Drop 29  
Ingot 5

**Test Results**

Tensile: (EN 2002-1)  
Temp 17351  
Dir / # Tests LT / 2 (Min:Max)  
Ultimate KSI (MPa) 62.9 : 63.9  
Yield KSI (MPa) 49.6 : 50.6  
Elongation % 10.6 : 10.7

(ASTM E1004)  
Conductivity %IACS : 41.3 Min  
(MS/M) : 24.0 Min  
41.3 Max  
24.0 Max

(ASTM E1251)

Chemistry: Actual(wt%)  
SI 0.07  
FE 0.15  
CU 1.5  
MN 0.03  
MG 2.4  
CR 0.20  
ZN 5.5  
TI 0.03  
V 0.01  
ZR 0.02  
TOT 0.05  
OTHER 0.05



**KAISER**  
**ALUMINUM**

Trentwood Works - Spokane, WA 99215  
Phone: (800) 367-2586

**CERTIFIED TEST REPORT**

Serial Number  
4466591

Lot: 799486A6 Cast 407 Drop 62 Ingot 5 Parent Lot: 217423B3 Melted in USA

(ASTM E8/B557)  
(EN 2002-1)

Tensile: 7351  
Dir / # Tests LT / 2 (Min:Max)  
Ultimate KSI (MPA) 61.7 : 63.9  
Yield KSI (MPA) 48.4 : 50.8  
Elongation % 10.9 : 11.1  
(334 : 350)

(ASTM E1004)  
(EN 2004-1)  
Conductivity %IACS :  
(MS/M) :  
42.2 Min  
24.5 Min  
42.6 Max  
24.7 Max

(ASTM E1251)  
Chemistry: Actual(wt%)

SI	0.07	FE	0.17	CU	1.5	MN	0.02	MG	2.5	CR	0.21	ZN	6.0	TI	0.03	V	0.01	ZR	0.02	TOT	0.06	OTHER
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**ALLOY LIMITS**

7075	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER	MAX
MIN(wt%)	0.00	0.00	1.2	0.00	2.1	0.18	5.1	0.00	0.00	0.00	EACH	0.05
MAX(wt%)	0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05	0.05	TOT	0.15

**ORDER COMMENTS**

AMC CA-15413E R 6

**TEST NOTES**

Metal represented by this test report was 100% Type I  
(immersion) ultrasonically tested from one side with 3mm  
dead zones top and bottom and meets the Class A and Class B  
requirements of all specifications referenced on this test  
report. No surface marking of sonic indications is  
performed.

**CERTIFICATION**

Kaiser Aluminum, Trentwood Works, is ISO 9001, AS9100, and ISO 14001 certified, and hereby certifies that all material shipped under this order:  
\* has been inspected, tested, and found to be in conformance with the requirements of the specifications indicated herein.  
\* All test equipment and measuring devices are calibrated and certified in accordance with the requirements of the specifications indicated herein.  
\* as shown herein and chemical composition requirements. Reported elongation values have been measured as elongation at fracture.  
\* was melted in the United States of America or a qualifying country per DPAHS 225.872-1(a). was manufactured in the United States of America, and meets the requirements of DPAHS 252.225 for domestic content.  
\* has been thermally processed in compliance with AMS 2772, where applicable.  
\* is mercury free, within the limits of detection of ASTM E1216 (< 1 ppm).  
\* is in compliance with RoHS 2, European Union Directive 2011/65/EU.  
\* is in compliance with European Chemical Agency, ECHA, REACH regulations, IECI No. 907/2006, and Kaiser regularly monitors these regulations for updates.  
\* is free of Conflict Minerals, as defined in Section 15.2 of the Dodd-Frank Act.  
\* meets the reporting requirements of EN10204, Type 3.1.  
\* Any warranty is limited to that shown on Kaiser Aluminum's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full, without the written approval of the Kaiser Aluminum laboratory. The recording of false, fictitious or fraudulent statements or entries on the certificate may be punished as a felony under federal law.

*James Hemmenway*

JAMES HEMMENWAY, TECHNICAL PROCESS MANAGER

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M707573B4000X4/000 PO / BATCH NO.: 037148/1138353

DATE: AUG 16 2017

MATERIAL CERT REC'D: 45

QUANTITY RECEIVED: 41

QUANTITY INSPECTED: 41

QUANTITY REJECTED: 0

THICKNESS ORDERED: 4"

THICKNESS RECEIVED: 4 1/2"

SHEET SIZE ORDERED: 41 1/2"

SHEET SIZE RECEIVED: 41 1/2"

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<input checked="" type="checkbox"/>	
CORRECT FINISH	<input checked="" type="checkbox"/>	
CORROSION	<input checked="" type="checkbox"/>	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/>	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="checkbox"/>	
CORRECT THICKNESS	<input checked="" type="checkbox"/>	
PHOTO REQUIRED	<input checked="" type="checkbox"/>	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/>	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/>	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/>	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK.	RECORD RESULTS BELOW	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL	SIZE OF TEST SAMPLE	HARDNESS / DUROMETER READING				

Testers located in the Quality Office

QC 18 INSPECTION

ENGINEERING SIGNOFF (if required)

INSPECTED BY: DAS

DATE: AUG 16 2017

SIGNED OFF BY: S

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

RELEASED  
01.06.15

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PART NUMBER:

M7075T73B T.TT x W.W.WW | THICK | WIDTH |  
WHERE T.TT = THICKNESS (IN INCHES) W.W.WW = WIDTH (IN INCHES)

EG. 2.5" x 3.25" BAR = M7075T73B2.500 x 03.250

PURCHASE MATERIAL:

7075-T73 (OR 7075-T7351/T73510/T73511) BAR  
PER AMS-QQ-A-200/11 OR AMS-QQ-A-225/9 (AMS 4124)  
OR AMS-QQ-A-250/12 (AMS 4078)

DAS  
5  
8-89

DESIGN BY	DRAWN BY	APPROVED	CHECKED	DATE	A
				01.06.08	
DART Aerospace Ltd HAWKESBURY, ONTARIO, CANADA			TITLE 7075-T73 BAR		
DRAWING NO. M7075T73B			SCALE 1 OF 1		
REV. A			SHEET 1 OF 1		
NEW ISSUE			A		

DART



# PURCHASE ORDER

Purchase Order ID PO37148

Purchase Order Date 7/20/2017

PO Print Date 7/20/2017

Page Number 1 of 4

Ship To : DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

JUL 20 2017

Order From :  
METAUX CASTLE  
P.O. BOX 4090 STN A  
TORONTO, ONTARIO M5W 0E9  
CANADA

Ship To : VU-MET002

Buyer Chantal Laviole

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

USD

FOB

Destination-Collect

Contact Name

Vendor Phone

Ship To Contact

Ship To Phone

Ship Via:

Yours ppd

Ship Acct:

Line	Reference	Description/ Mfg ID	Reg Date/ Taxable	CD	Reg Qty/ Unit of Measure	PO Unit Price	Extended Price
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1	D6101-001P	7075-T7351 2X6X6.25	8/14/2017	Yes	20.00	\$26.88	\$537.60
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AS PER DWG D6101 REV. B

SIZE: 6.00" X 6.250" X 2.00" THICK  
GRAIN DIRECTION ALONG 6.00" LENGTH  
MATERIAL: 7075-T7351 QQ-A-250/12  
TOLERANCE AS PER QUOTE +.030"/-.000"

2	D6101-003P	7075-T7351 2X6.25X7.875	8/14/2017	Yes	30.00	\$35.29	\$1,058.70
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AS PER DWG D6101 REV. B

SIZE: 7.875" X 6.250" X 2.00" THICK  
GRAIN DIRECTION ALONG 7.875" LENGTH  
MATERIAL: 7075-T7351 QQ-A-250/12  
TOLERANCE AS PER QUOTE +.030"/-.000"

Line Total: \$537.60

8017-89

Note:

7/20/2017

Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

DART  
AEROSPACE

# PURCHASE ORDER

Purchase Order ID PO37148

Purchase Order Date 7/20/2017

PO Print Date 7/20/2017

Page Number 2 of 4



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

Ship To : DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Order From :  
METAUX CASTLE  
P.O. BOX 4090 STN A  
TORONTO, ONTARIO M5W 0E9  
CANADA

Buyer Chantal Lavoie  
Customer POID  
Customer Tax # 10127-2607  
Terms Net 30  
Currency USD  
FOB Destination-Collect

Contact Name  
Vendor Phone  
Ship To Contact  
Ship To Phone  
Ship Via  
Ship Acct: Yours ppp

Line Total:	\$1,058.70
Line Total:	\$724.00
Line Total:	\$36.20

8-9

AS PER DWG D6101 REV B  
B164405  
SIZE: 5.00" X 8.250" X 2.50" THICK  
GRAIN DIRECTION ALONG 5.00" LENGTH  
MATERIAL: 7075-T7351 QQ-A-250/12  
TOLERANCE AS PER QUOTE +.030"/-.000"

Line Total:	\$724.00
Line Total:	\$316.50
Line Total:	\$316.50

AS PER DWG D6102 REV. D  
B164406  
SIZE: 7.000" X 6.500" X 2.00" THICK  
GRAIN DIRECTION ALONG 6.500"  
MATERIAL 6061-T6/T6511 QQ-A-250/11  
TOLERANCE AS PER QUOTE +.030"/-.000"

Note:

7/20/2017





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

**PURCHASE ORDER**  
Purchase Order ID PO37148  
Purchase Order Date 7/20/2017  
PO Print Date 7/20/2017

Page Number 3 of 4

Order From :  
METAUX CASTLE  
P.O. BOX 4090 STN A  
TORONTO, ONTARIO M5W 0E9  
CANADA  
Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name  
Vendor Phone  
Ship To Contact  
Ship To Phone  
Ship Via:  
Ship Acct:  
Yours ppp  
Buyer  
Customer POID  
Customer Tax #  
Terms  
Currency  
FOB  
Destination-Collect  
Chantal Lavoie  
10127-2607  
Net 30  
USD

5 D6104-003P 17-4 SS Roundbar 3.25"Od 8/14/2017 8/14/2017 Yes 10.00 Each \$26.70 \$267.00  
AS PER DWG D6104 REV. B  
B164421  
SIZE: 3.25" X 3.80" LONG  
MATERIAL: 17-4 PH AS PER AMS 5643 OR AISI 630

6 M304B0.500X2.500 304 BAR .500 x 2.50 8/2/2017 8/2/2017 Yes 24.00 \$14.15 \$339.60  
MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS  
AS PER ASTM A276 OR ASTM A240  
NOTE: AISI 303 NOT ACCEPTABLE

7 M705T73B4.000X4.000 7075-T73 Bar 4.0 x 4.0 8/14/2017 8/14/2017 Yes 4.00 \$139.75 \$559.00  
7075-T73/T73510T73511 BAR AS PER AMS-QQ-A-200/11 OR AMS-QQ-A-225/9 OR AMS 4124 OR AMS-QQ-A-250/12 OR AMS 4078  
NOTE: GRAIN DIRECTION MUST RUN ALONG 4" WIDE

Note:

7/20/2017

8017-89

8017-7-25



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

**PURCHASE ORDER**  
Purchase Order ID PO37148  
Purchase Order Date 7/20/2017  
PO Print Date 7/20/2017

Page Number 4 of 4

Ship To: DART AEROSPACE LTD.

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Order From: METAUX CASTLE  
P.O. BOX 4090 STN A  
TORONTO, ONTARIO M5W 0E9  
CANADA

Buyer Chantal Lavoie  
Customer POID 10127-2607  
Customer Tax # Net 30  
Terms USD  
Currency Destination-Collect  
FOB

Contact Name Vendor Phone  
Ship To Contact Ship To Phone Ship Via: Ship Acct:  
Yours ppd

8	71401-45	PROCUREMENT QUALITY CLAUSES	8/14/2017	No	8/14/2017	1.00	\$559.00	\$0.00	\$0.00
Line Total:									

5017-25

Procurement Quality Clauses  
A005 right of entry  
A012 chemical and physical test report  
A016 personnel qualification  
A017 raw material identification (as applicable)  
A026 certification of material conformance  
A041 quality management system  
A042 dart notification by supplier  
A043 retention of quality documents

Line Total: \$0.00  
PO Total: \$3,802.40

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Change Date: 7/20/2017

Change Nbr: 1

Chantal Lavoie

**From:** Desbiens, Marc <mdesbien@amcastle.com>  
**Sent:** Thursday, July 20, 2017 11:00 AM  
**To:** Chantal Lavoie  
**Subject:** RE: quote

Hi Chantal,

price and delivery on mat'l.

304 bar 0.500" x 2.5" x 24 ft  
\$ 14.15 FT 6-7 days

7075-173 bar 4" x 4" x 4 ft grain direction along 4" wide  
\$ 139.75 FT 2-3 weeks

Thanks

Marc Desbiens  
Représentant Ventes Internes  
Métaux Castile, Montreal, QC  
Ligne directe 514-795-8176  
1-800-806-6660 ext 52226  
Fax: 1-855-892-6370  
*Votre Solution D'Approvisionnement Sur Mesure Pour Vos Besoins de Métaux*

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